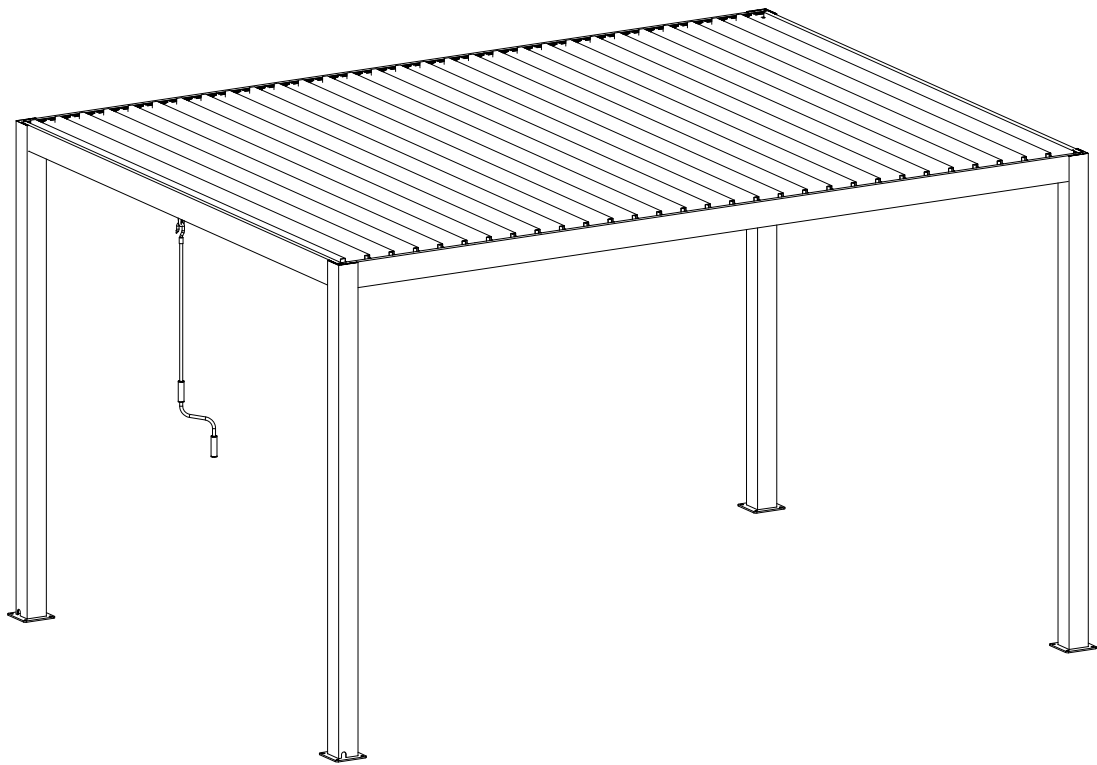
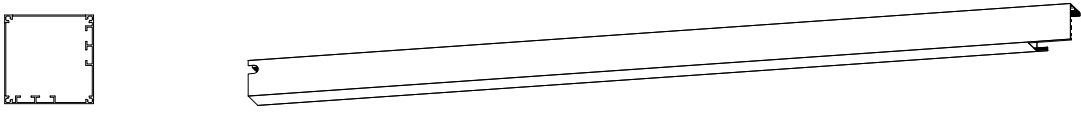
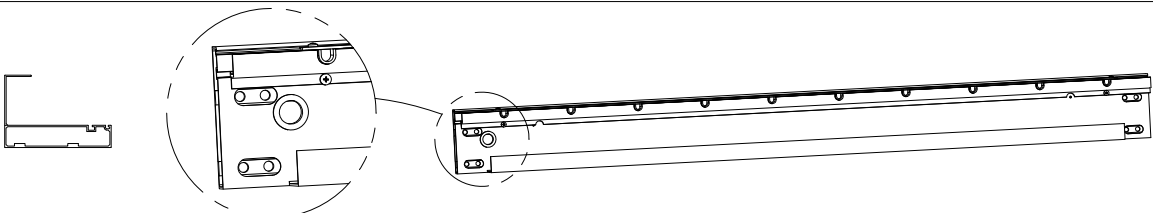
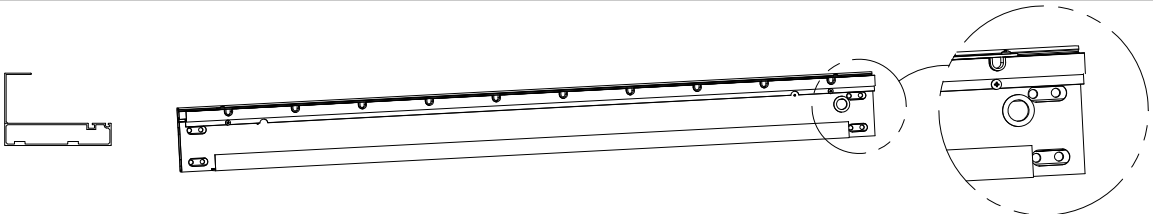
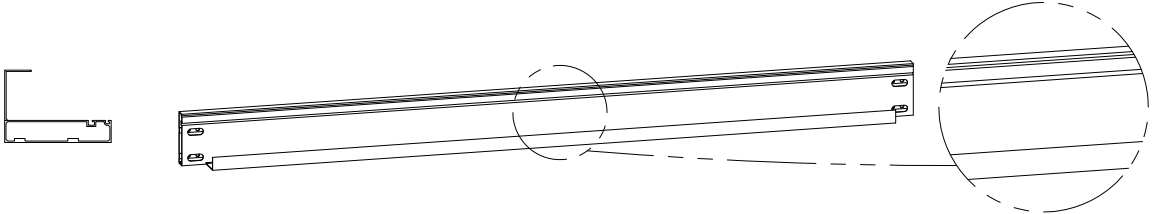
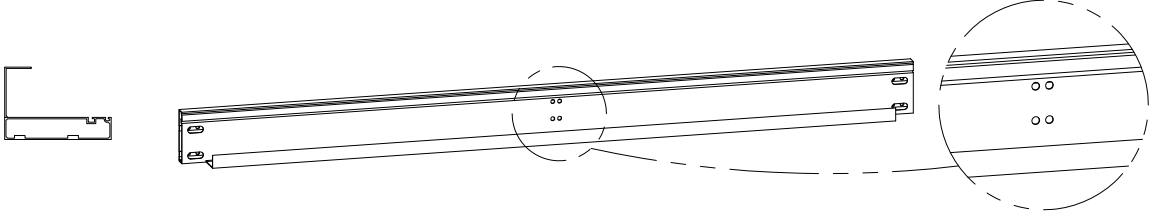
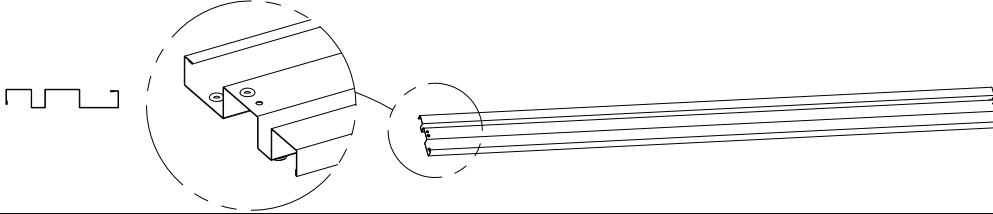
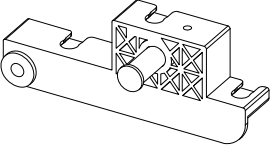
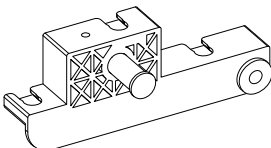


8640 Pergola

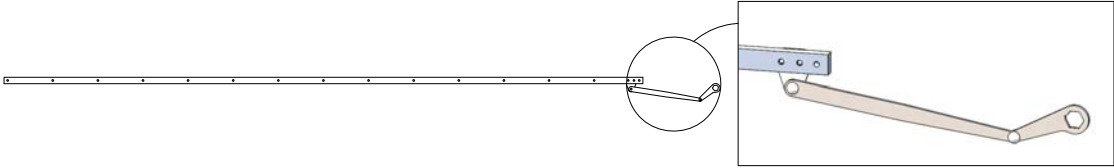
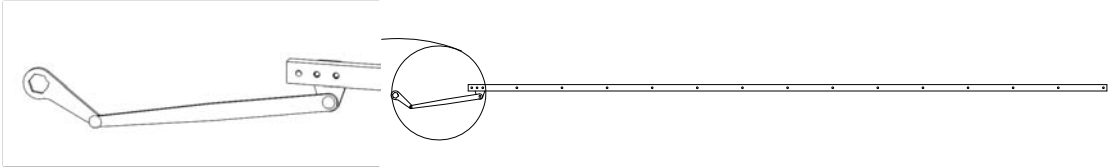
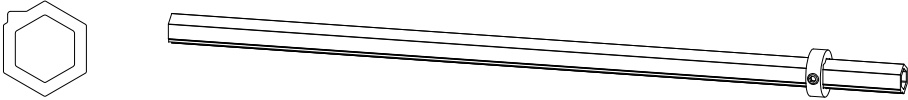

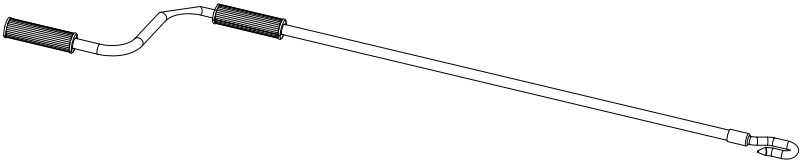
User's Manual



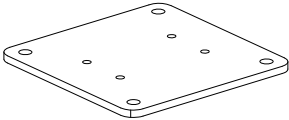
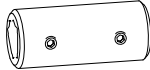
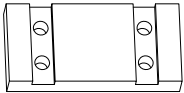
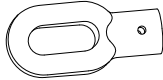

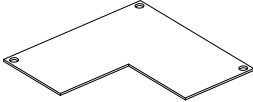
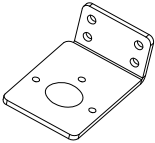
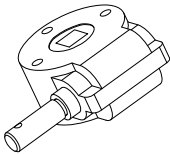
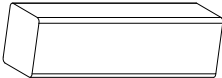
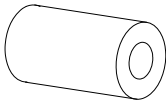
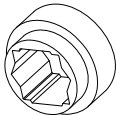
Bill of Materials List

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A1		4
B1		1
B2		1
C1		1
C2		1
F	 <p> $3m*3.0m=21pcs$ $3/3.6m*3.6m=26pcs$ $3/3.6m*4.0m=29pcs$ </p>	
G1	 <p> $3m*3.0m=21pcs$ $3/3.6m*3.6m=26pcs$ $3/3.6m*4.0m=29pcs$ </p>	
G2	 <p> $3m*3.0m=21pcs$ $3/3.6m*3.6m=26pcs$ $3/3.6m*4.0m=29pcs$ </p>	

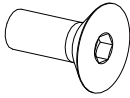
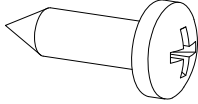
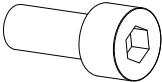
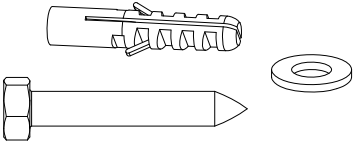
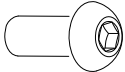
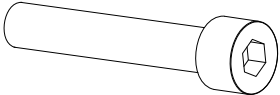
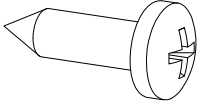

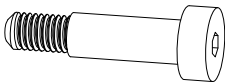
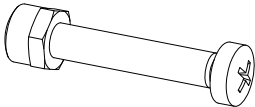
Bill of Materials List

REF	PHOTO	QTY
HL		1
HR		1
I1		1
I2		1
J		1

Bill of Materials List

REF	PHOTO	QTY	REF	PHOTO	QTY
L1		4	L11		2
L2		8	L12		1
L3		16	L13		4
L6		1			
L7		1			
L8		1			
L9		2			
L10		2			

Bill of Materials List

REF	PHOTO	QTY	REF	PHOTO	QTY
S1	 M6*20	16	S9	 ST5.5*16	12
S2	 M8*16	32	S10	 M8*75 & φ8*1 & φ10*50	16
S3	 M6*16	4			
S4	 M6*35	3			
S5	 ST4.8*16	42 OR 52 OR 58			
S6	 ST4.8*45	2			
S7	 φ10*φ6*16*M5	40 OR 50 OR 56			
S8	 M4 & M4*20	1			

Kinder Reminder

General Guidelines

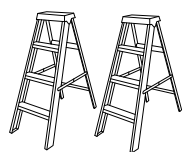
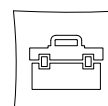
- Please keep this manual for future use after you install the pergola;
- Please read the following instruction carefully before assembly;
- This manual may not include every details and considerable steps;
- Please contact us when you need further information or any help

Kind Notes

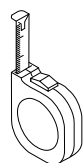
·Please do not allow snow to accumulate on the louver roof. If moderate or heavy snow is expected to coming, do open the louvers, also does it in the conditions of high winds or other extreme weather conditions.

·Please open the louvers and raise or remove any shade screen accessories that have been installed to avoid potential damage to the pergola when bad weather comes.

What you may need?



Ladder x2



Tapeline



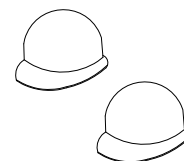
Mallet



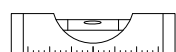
Glove



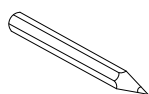
Ø10mm
electric screw
driver



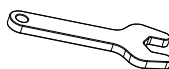
Safety
hat x2



Level



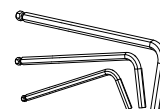
Marker
Pen



Adjustable
wrench

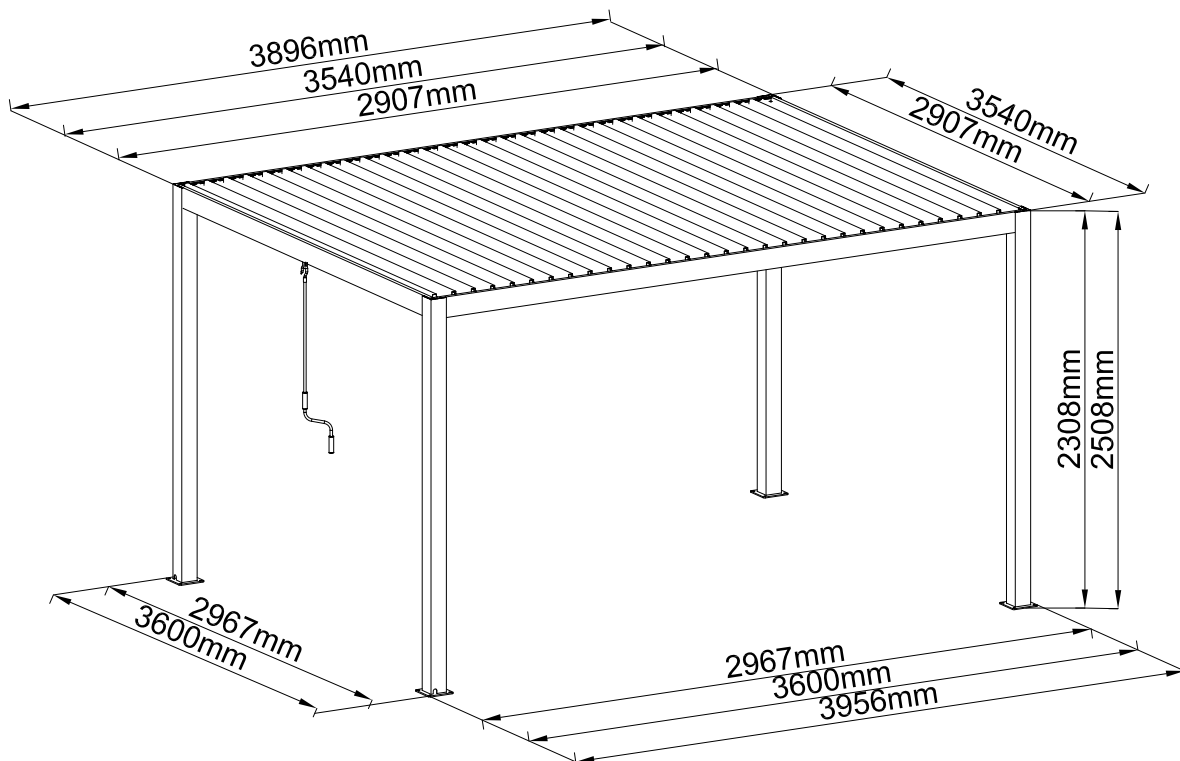
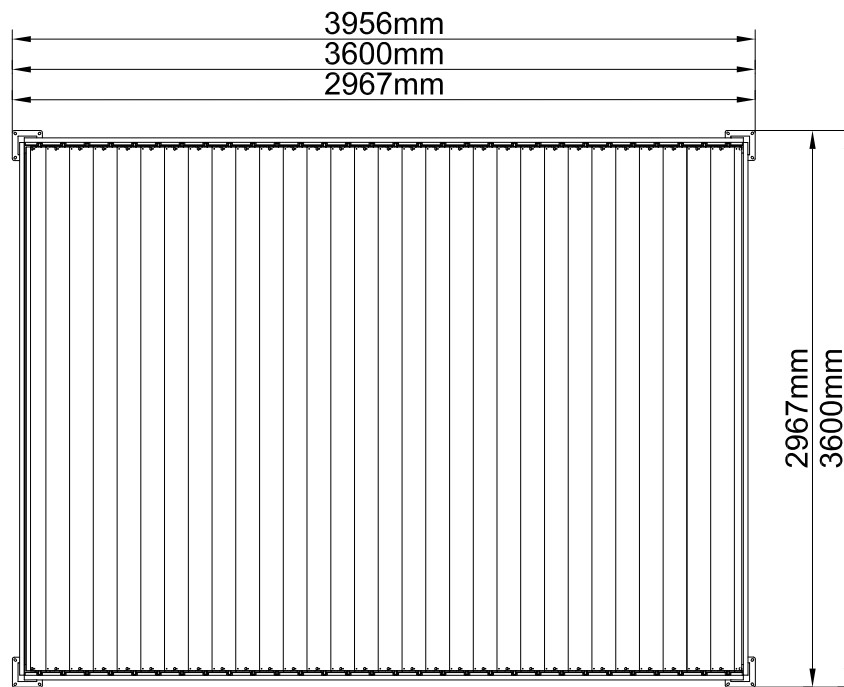


screwdriver or
electric
screwdriver



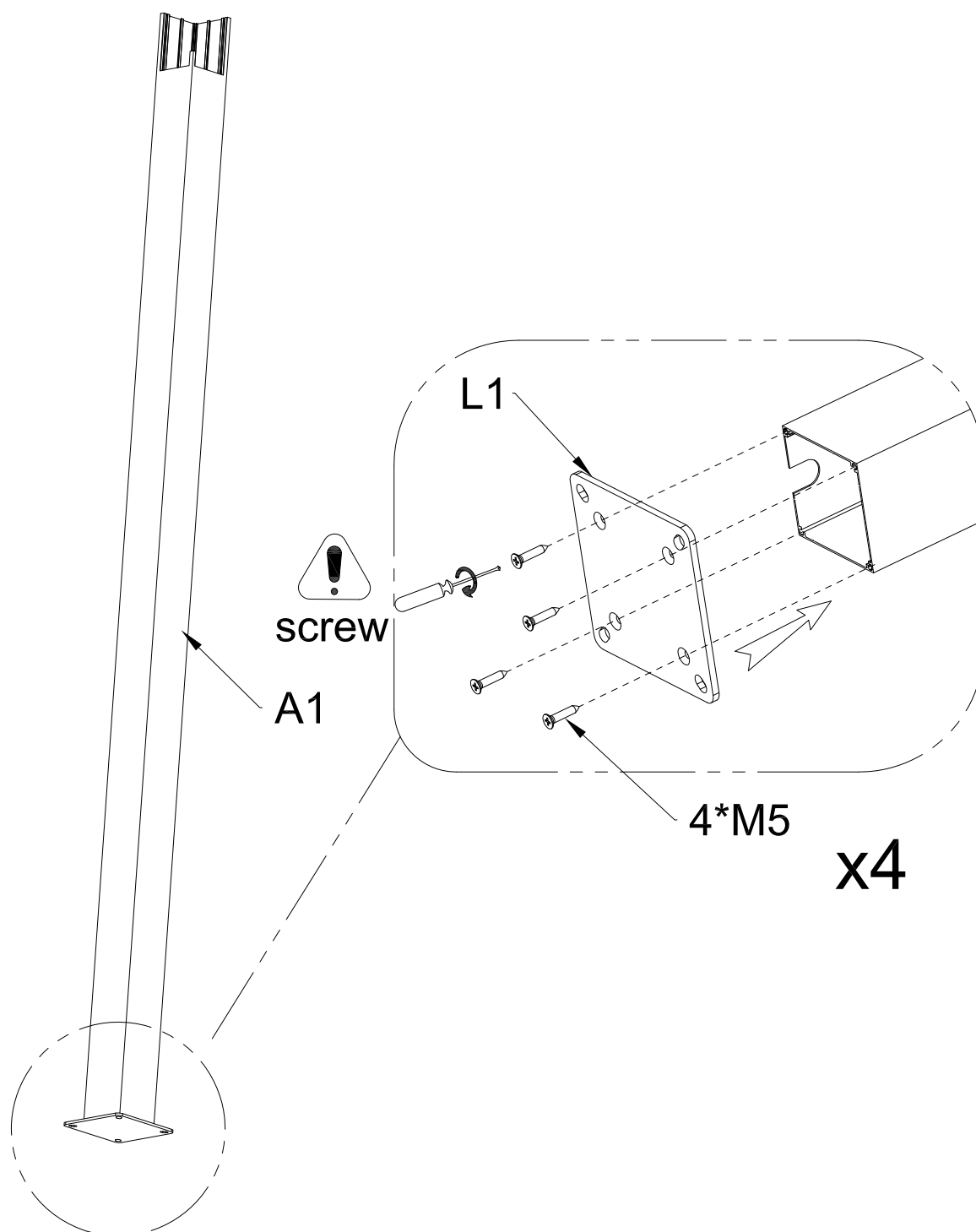
Allen key

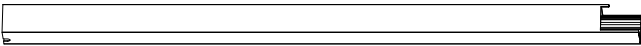
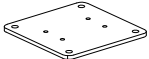
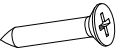
Overall Size Display



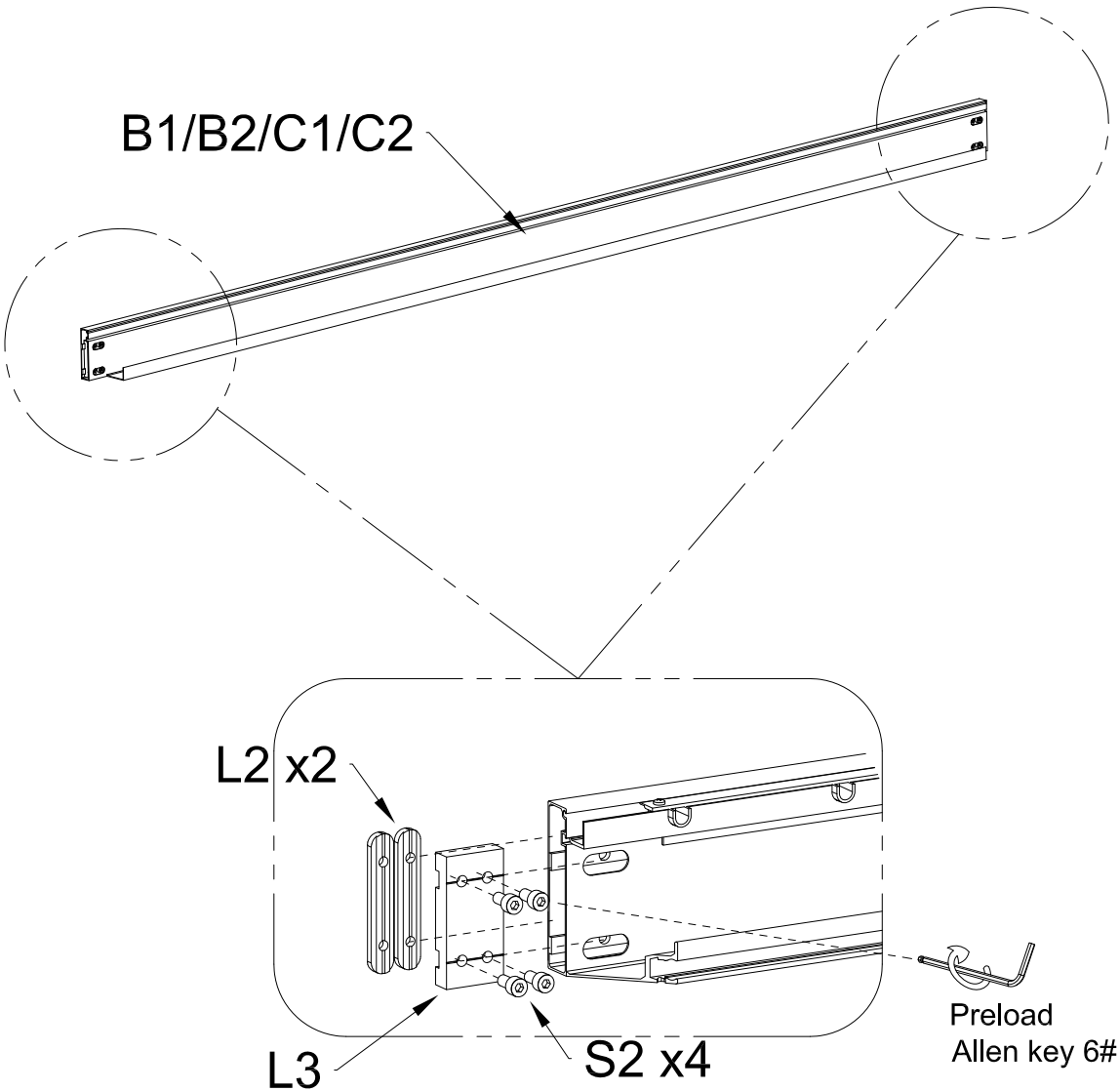
Step-by-step Instructions for Installation








1. Assemble **four** corner pillars



A1		QTY:4PCS
L1		QTY:4PCS
S1		QTY:16PCS
ST5.5*32		

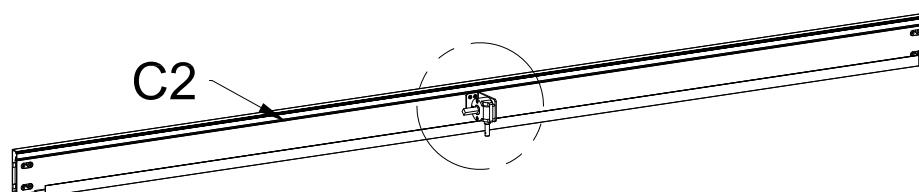
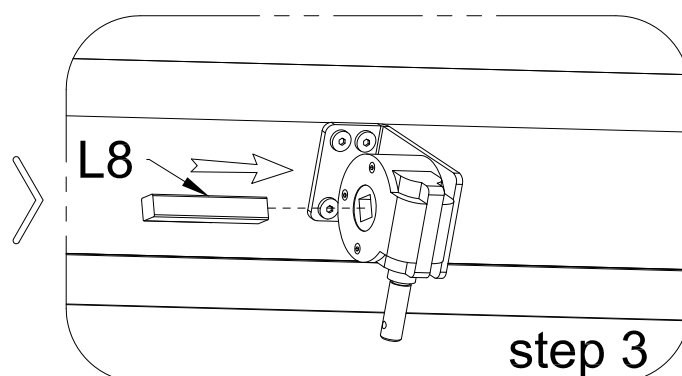
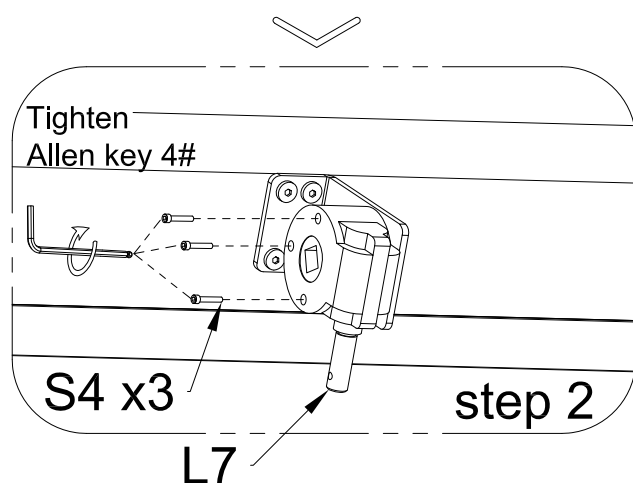
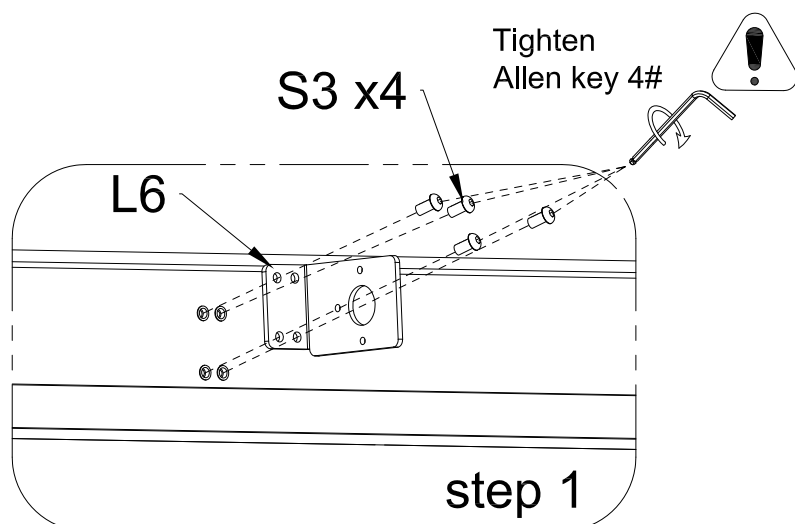
2.1 Pre install four sets of short iron components for connecting crossbeams to columns








B1		QTY:1PC			
B2		QTY:1PC	L2		QTY:8PCS
C1		QTY:1PC	L3		QTY:16PCS
C2		QTY:1PC	S2	 M8*20	QTY:32PCS

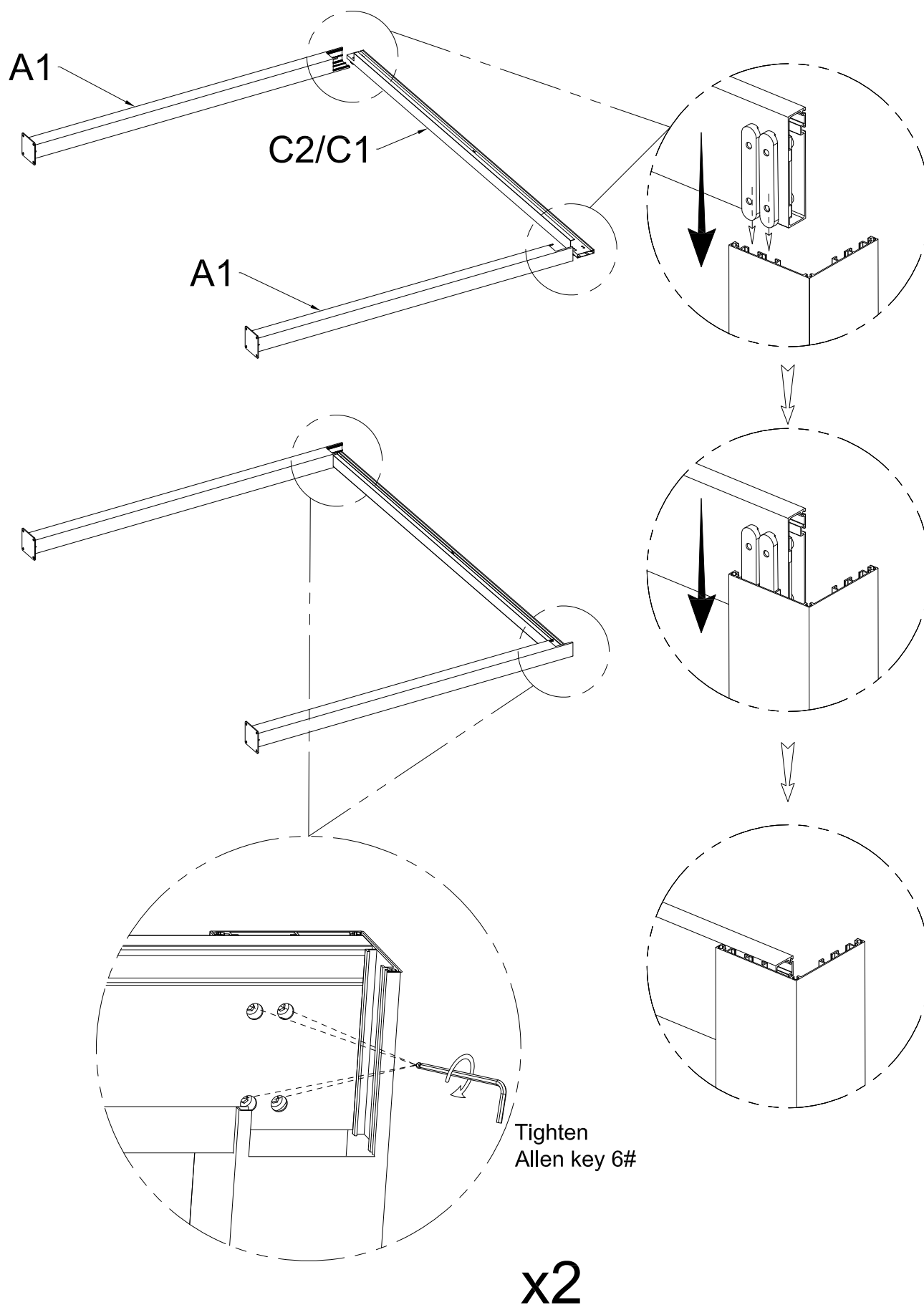
M8*20

2.2 Installing the gearbox

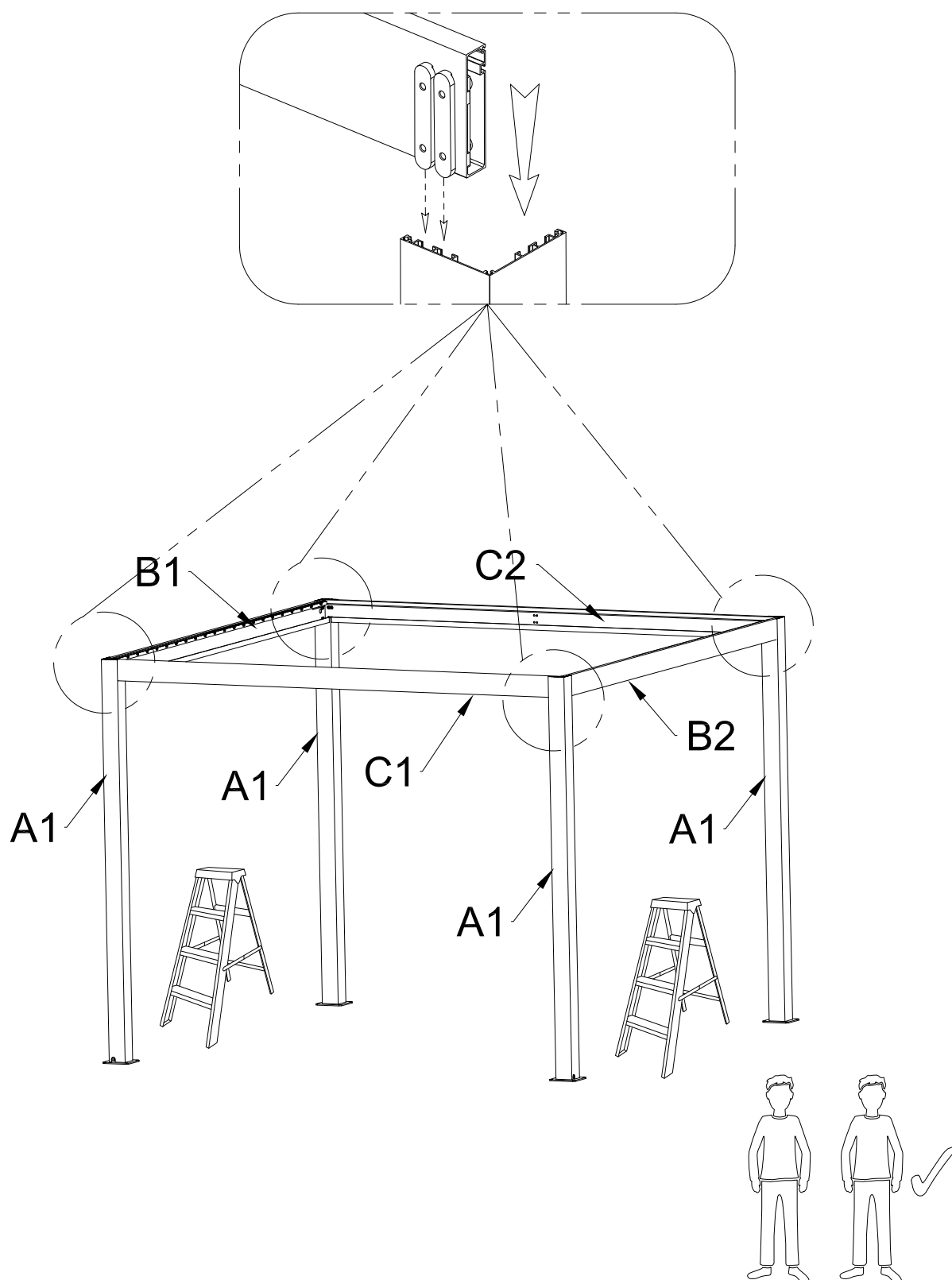


L6		QTY:1PC	L7		QTY:1PC
L8		QTY:1PC	S3	 M6*16	QTY:4PCS
			S4	 M6*35	QTY:3PCS

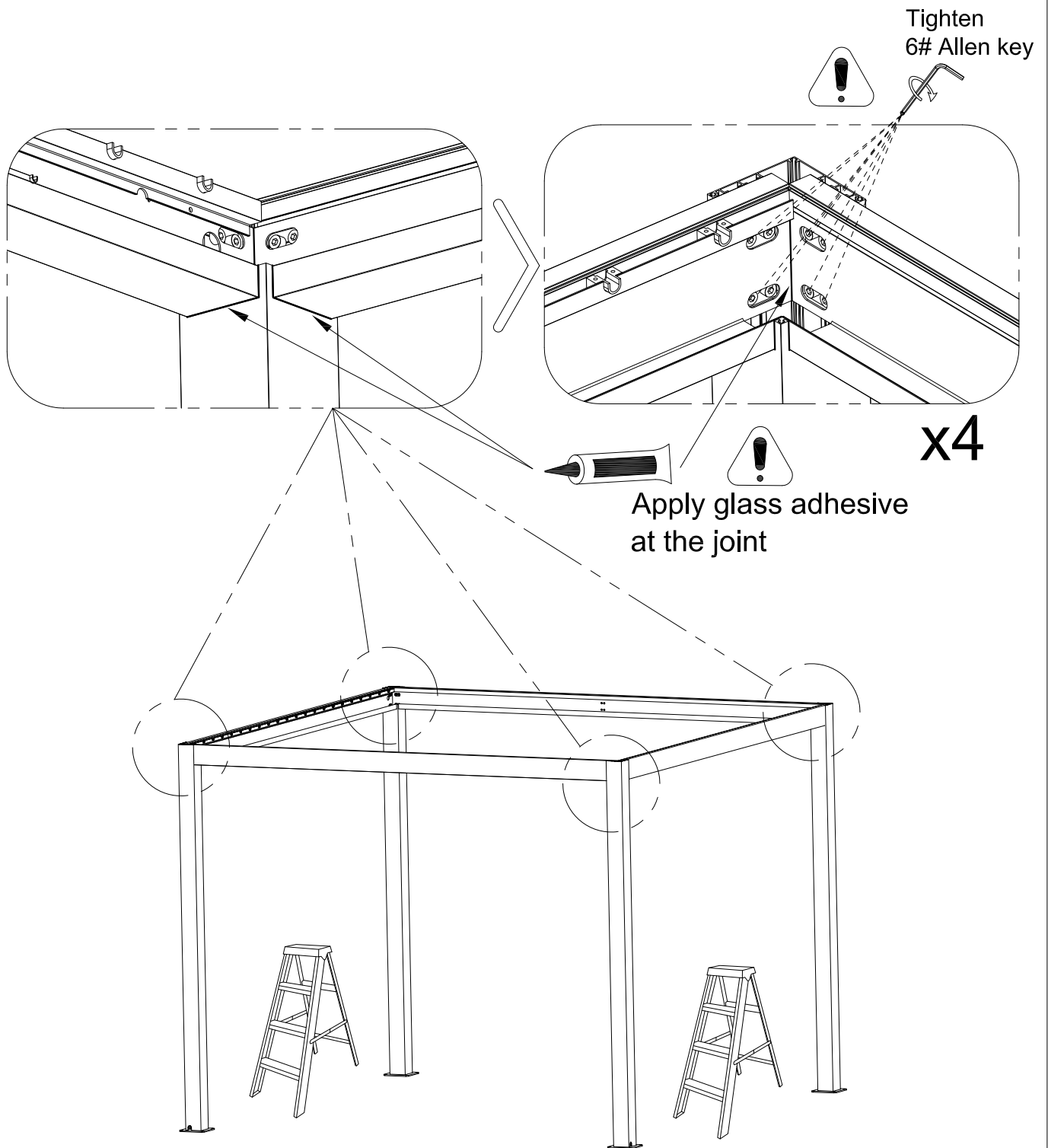
3.1 Assemble **two sets of** front and rear crossbeams



3.2 Building a framework

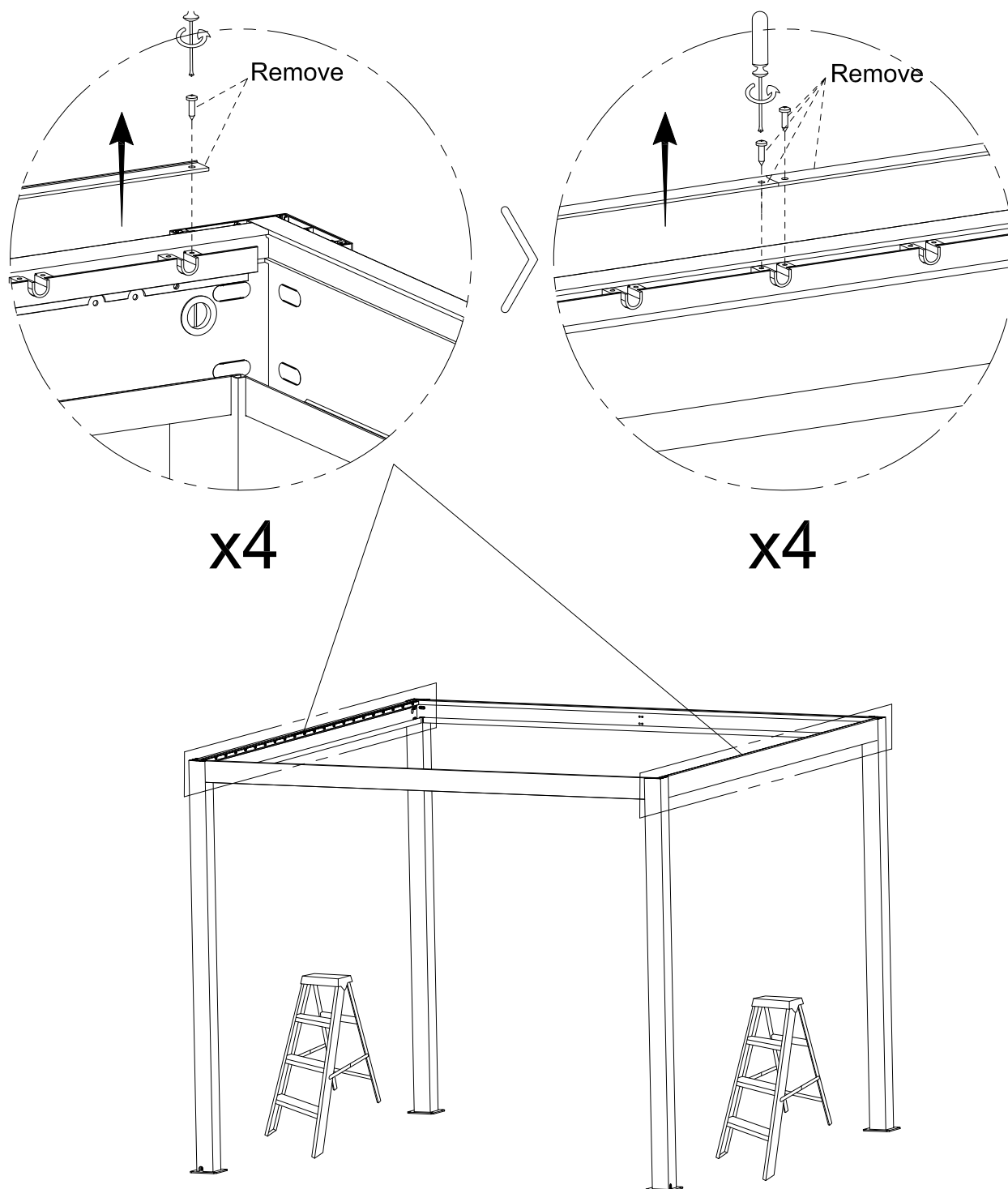


3.3 After the framework construction is completed, tighten all the pre tightened nuts of P2

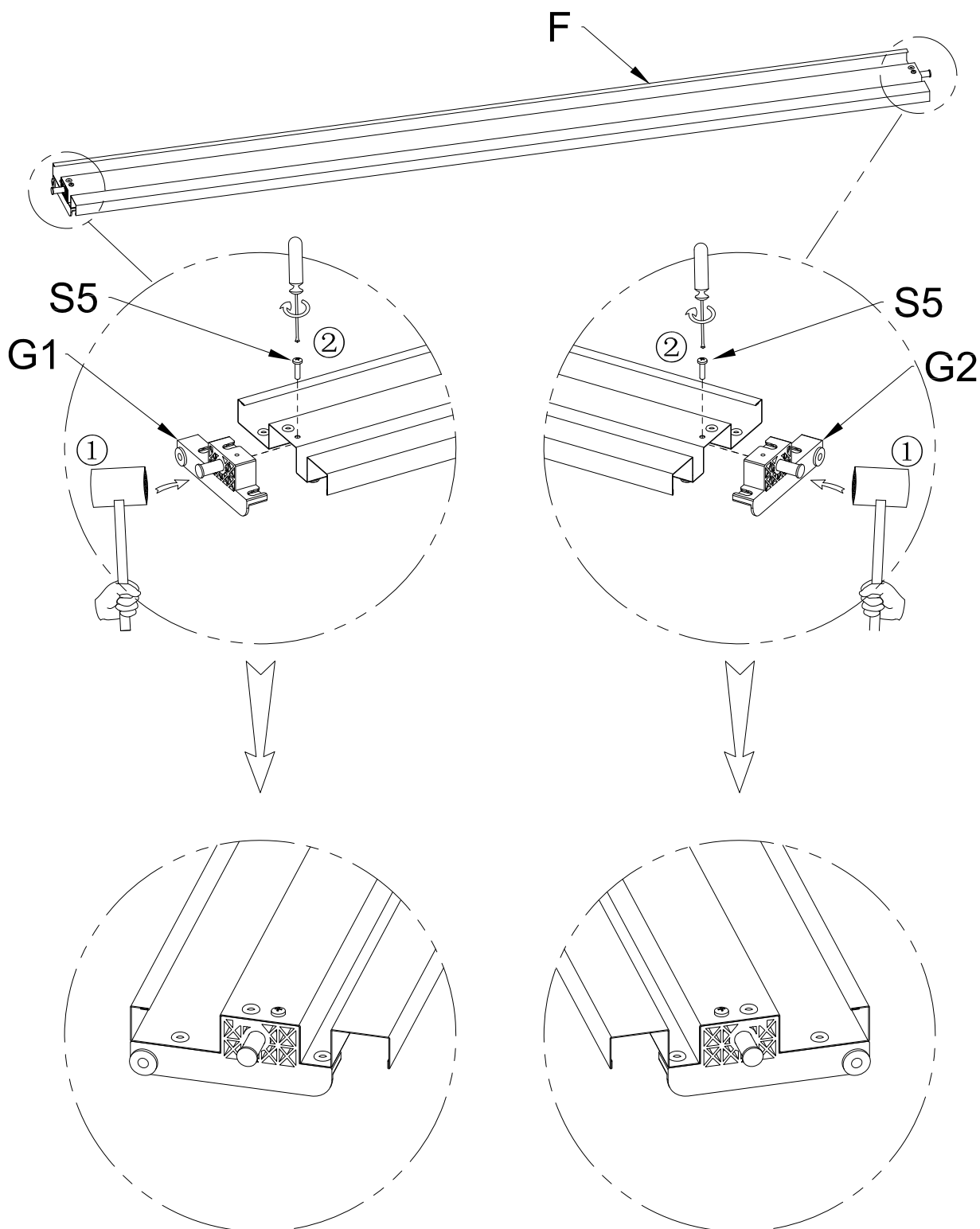


The waterproof sealant needs to be purchased by the customer.

3.4 Dismantle the shaft seat cover plate



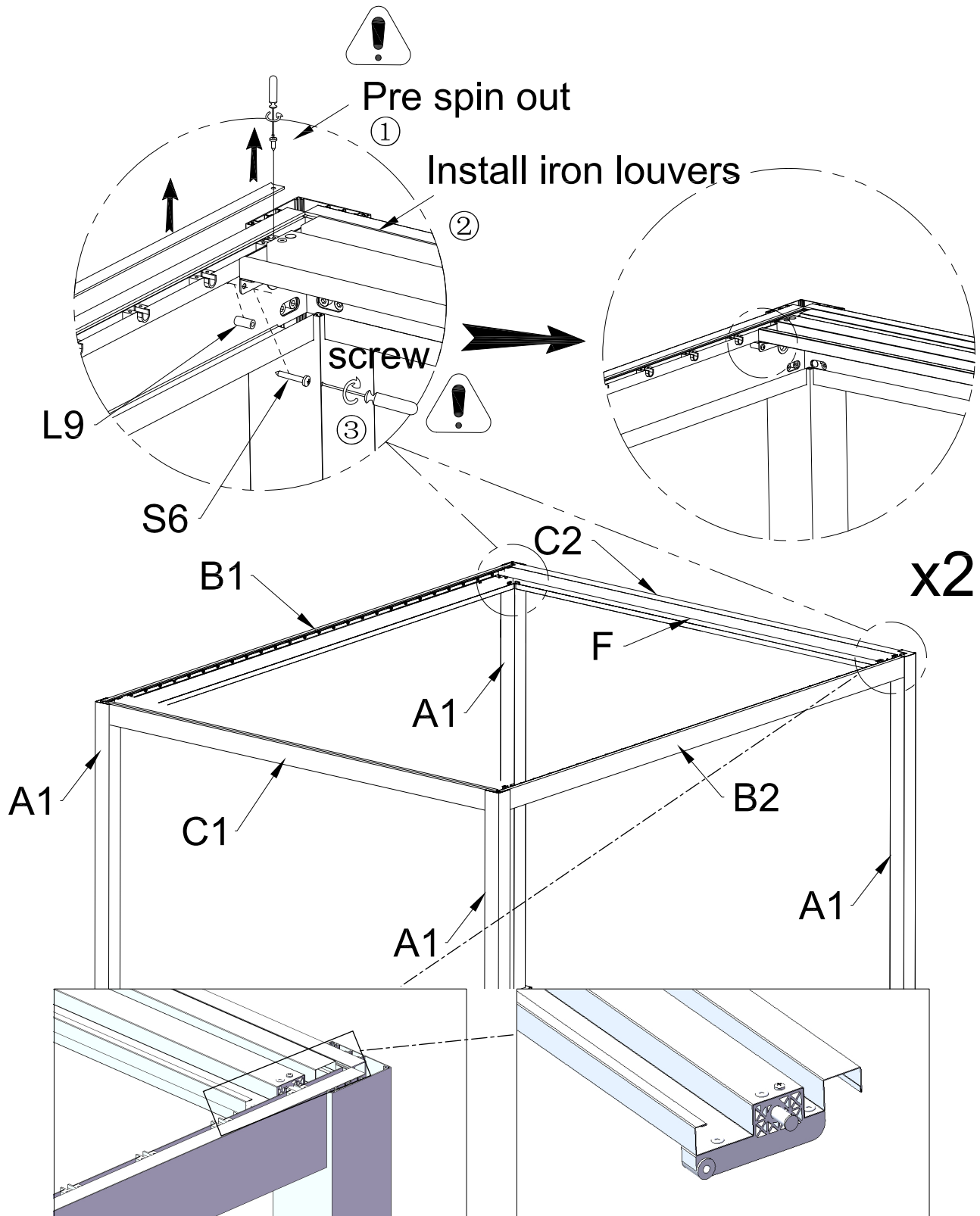
4. Install the left and right end covers of the iron louvers



x21 OR x26 OR x29

F		QTY:21PCS OR 26 pcs OR 29pcs
G1		QTY:21PCS OR 26 pcs OR 29pcs
G2		QTY:21PCS OR 26 pcs OR 29pcs
S5		QTY:42PCS OR 52 pcs OR 58 pcs ST4.8*16

5. Install the fix louvers



Installation effect diagram



Tips:
The remaining louver orientation needs
to be consistent with the fixed louver.

L9



QTY:2PCS

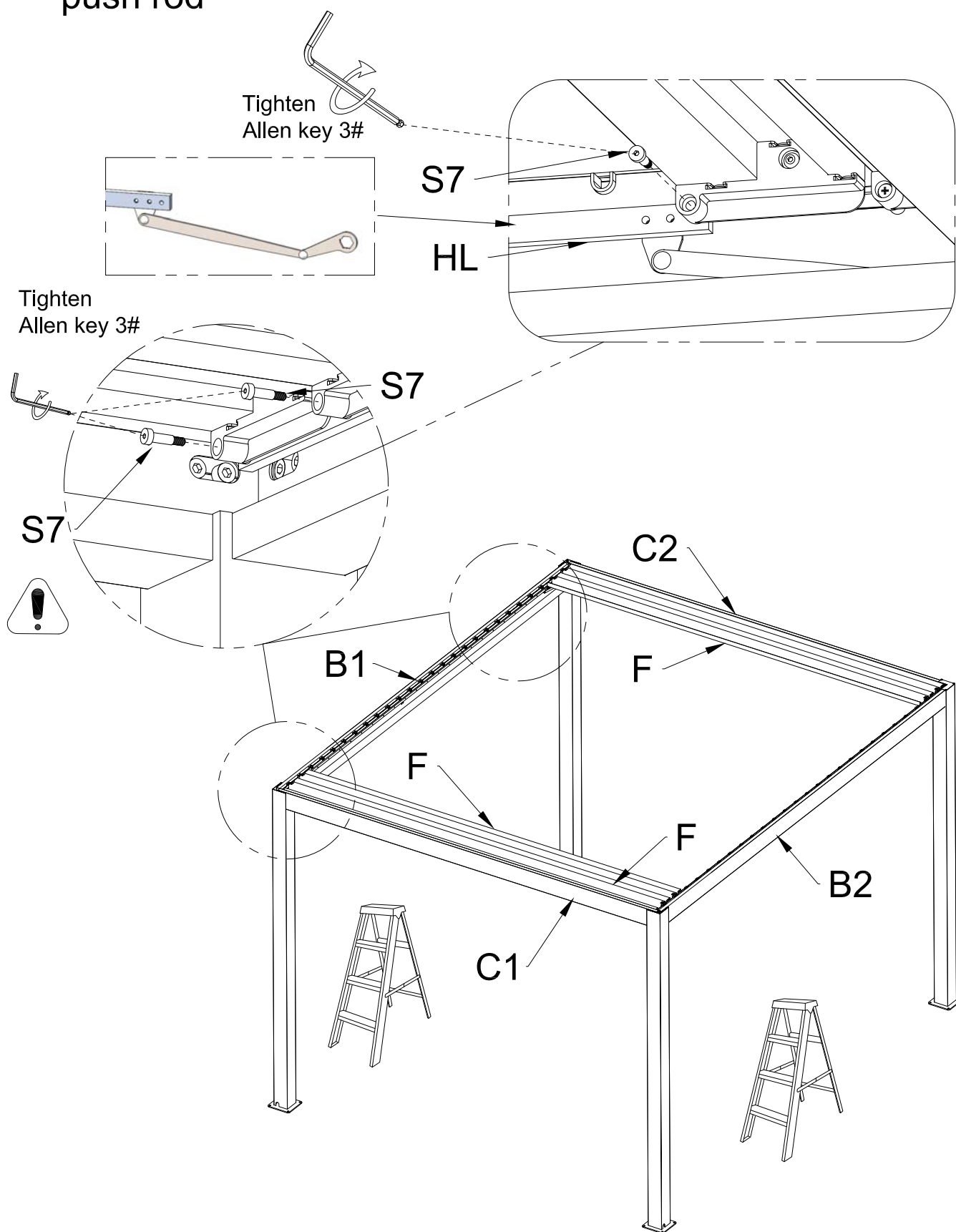
S6



ST4.8*45

QTY:2PCS

6.1 Install three more louvers and combine them with the push rod



HL 

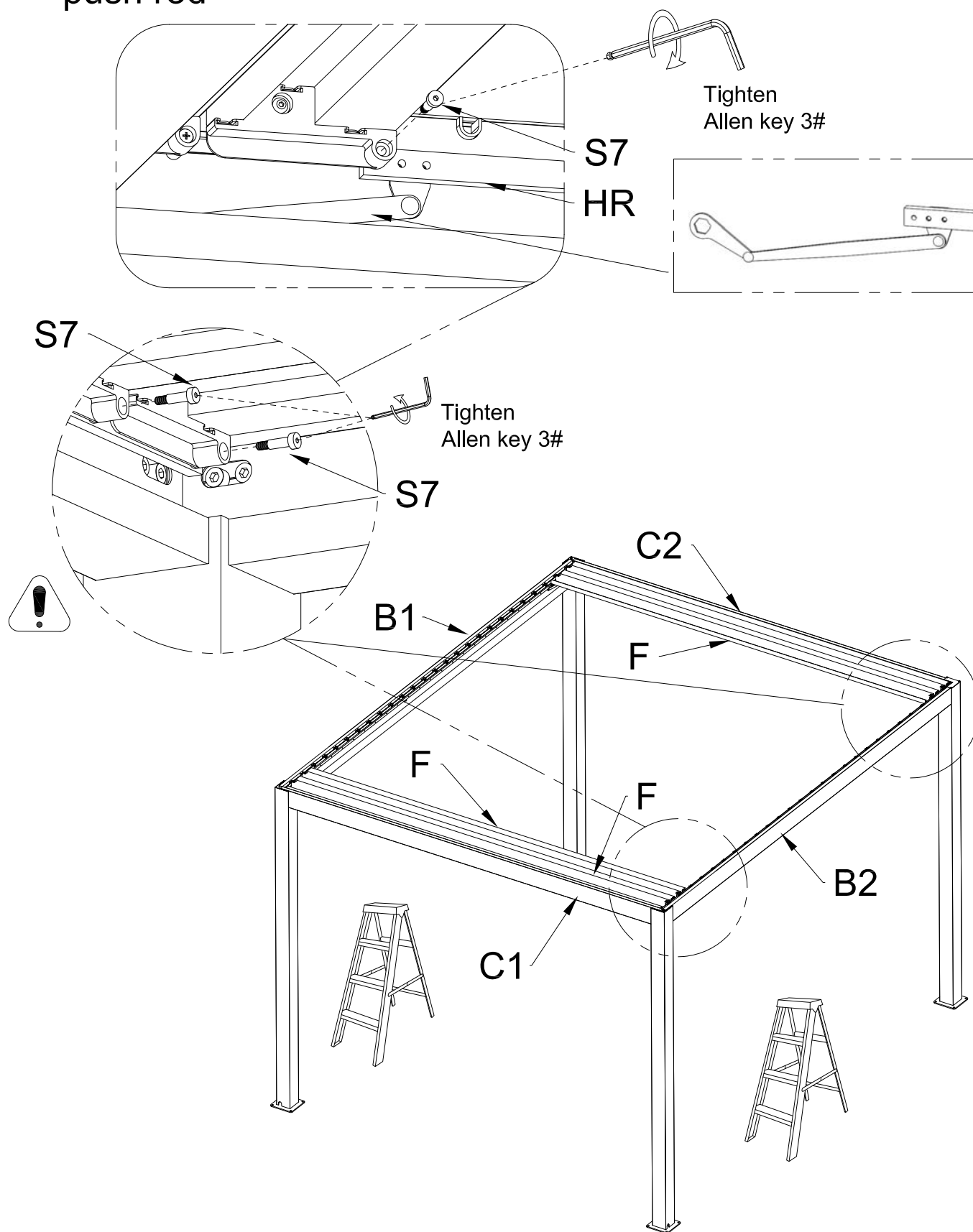
QTY:1PC

S7



QTY:3PCS
 $\phi 10^* \phi 6^* 16^* M5$

6.2 Install two more louvers and combine them with the push rod

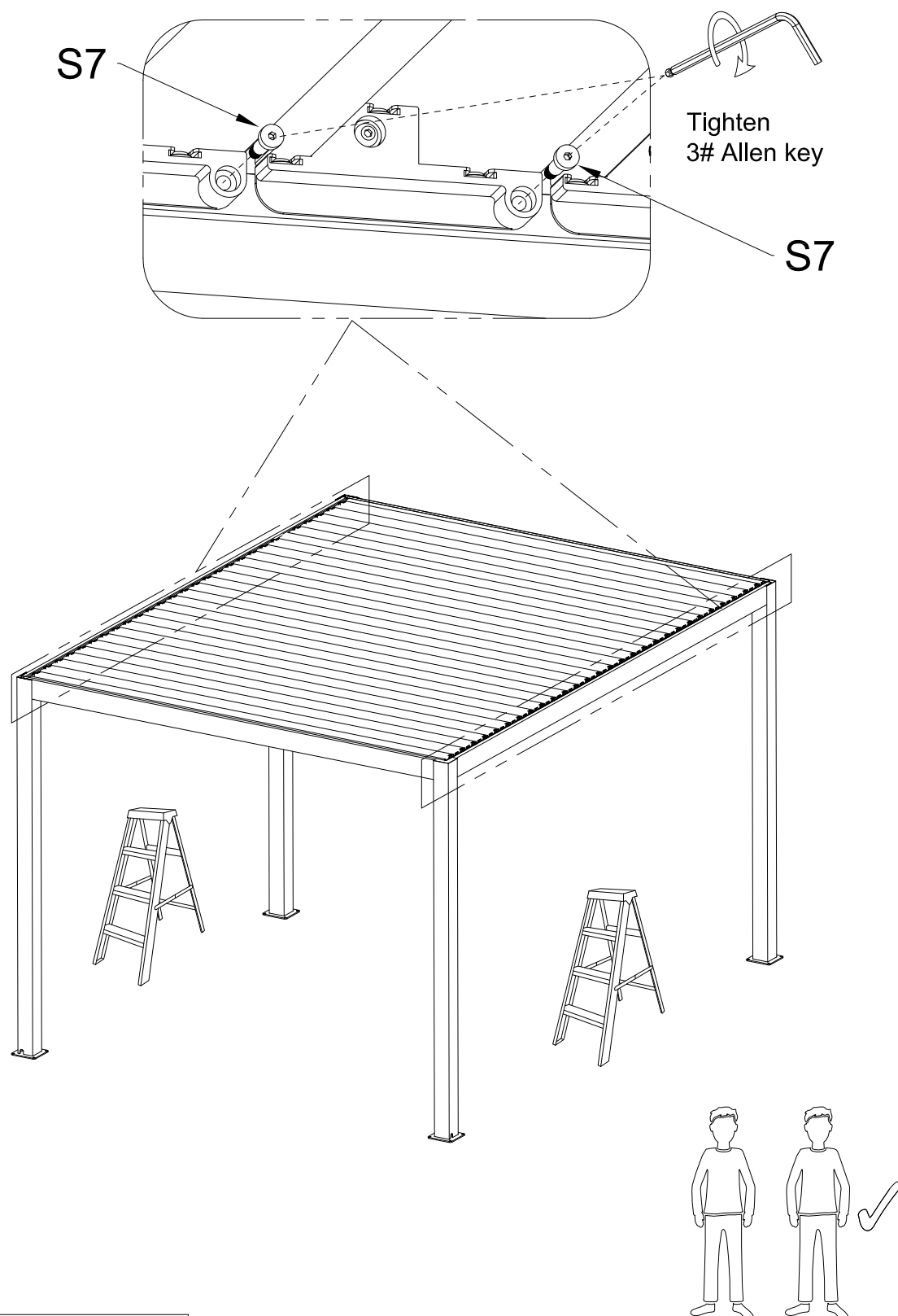


HR

QTY:1PC

S7 QTY:3PCS
 $\phi 10 * \phi 6 * 16 * M5$

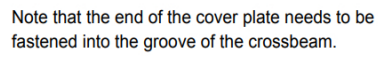
7. Insert all louvers and combine with push rods



S7  QTY:34PCS OR
 $\phi 10^* \phi 6^* 16^* M5$ 44 pcs OR 50 pcs

Diagram illustrating the axle seat assembly components:

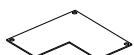
- Axle seat cover plate
- Axle support Bracket
- Bracket
- Crossbeam



x4

x2

L13

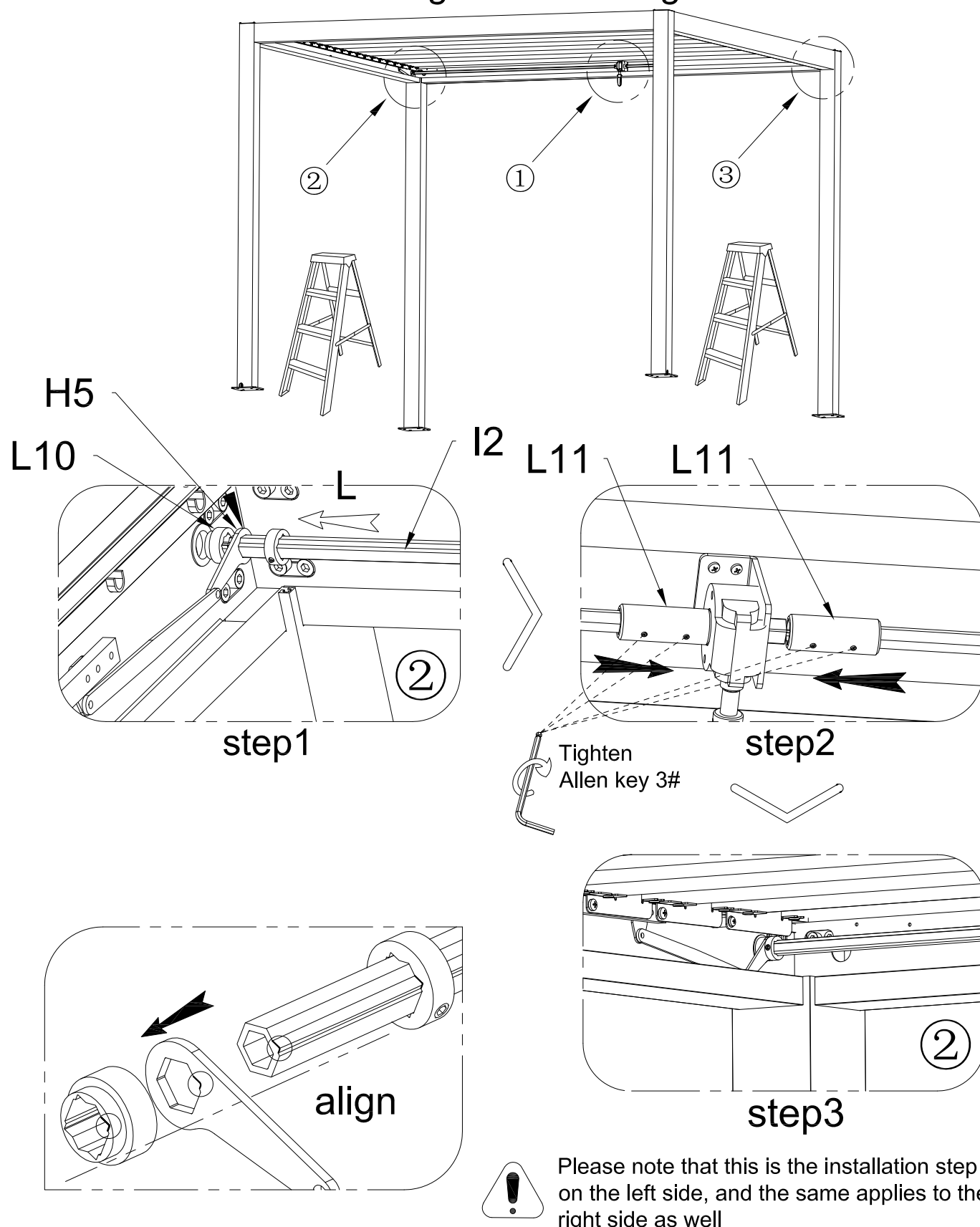






S9



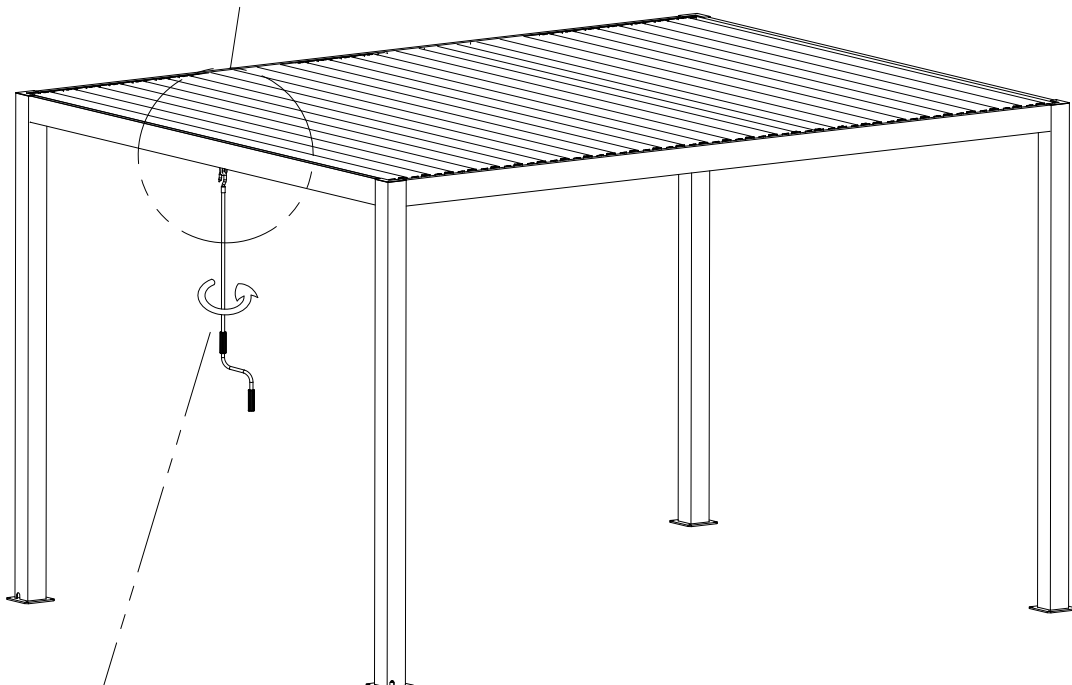
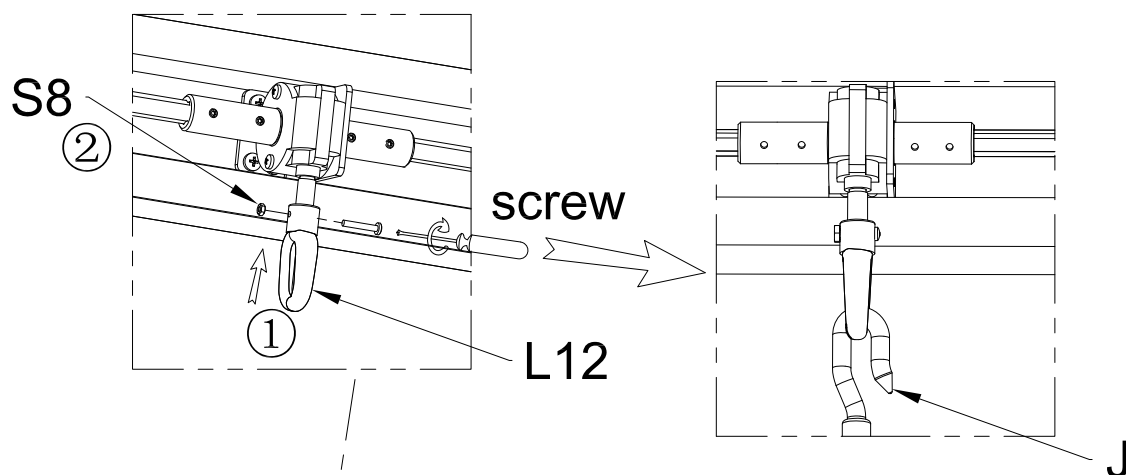
QTY:12PCS
ST5.5*16

9. Install the left and right drive hexagonal bars



I1		QTY:1PC	L10		QTY:2PCS
I2		QTY:1PC	L11		QTY:2PCS

10. Install hinge rings, test product opening and closing flexibility, and ensure no abnormal noise



Test the flexibility of opening and closing the product to ensure there are no abnormal sounds

J



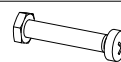
QTY:1PC

L12



QTY:1PC

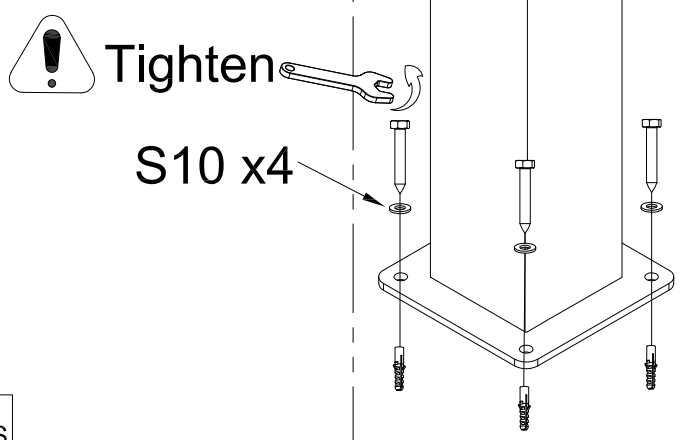
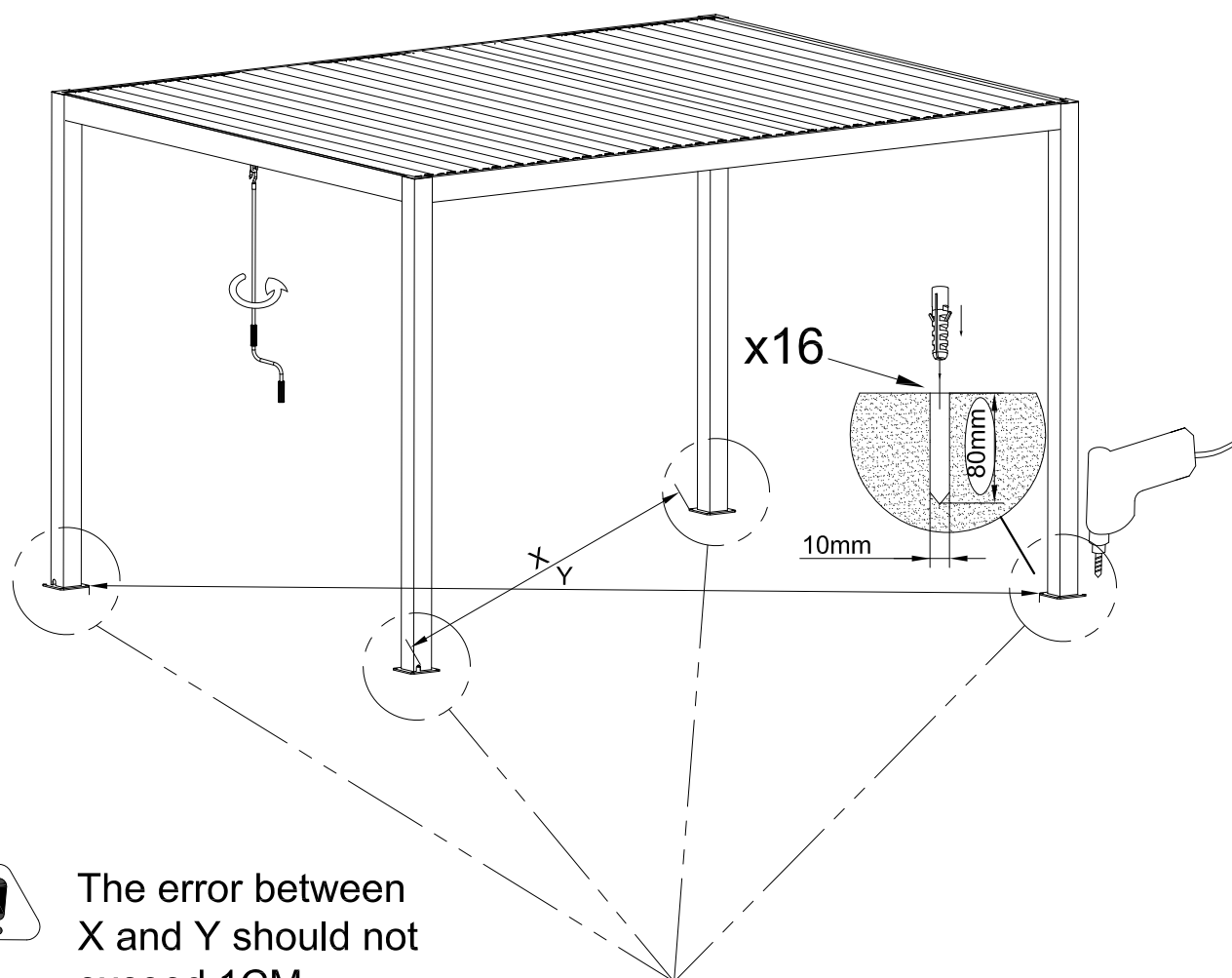
S8






M4*20

QTY:1SET

11. Fix **four** pillars



S10		M8*75	QTY:16PCS
		φ8*1	QTY:16PCS
		φ10*50	QTY:16PCS